

Good. Safe. Yellow.

Small abrasive mop

KM 613

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Grit sizes

36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
	✓		✓	✓	✓	✓	✓	✓		✓		✓										

Structure

Grit

Aluminium oxide

Application

Material

Metal in general, stainless steel

Machines

Die grinder, drilling machine, flexible shaft grinder

Market segment

- ▶ Apparatus-, container- and mould construction
- ▶ rim-, pump- and valve manufacturer

Product utility

- ▶ Universal product for steel and stainless steel materials
- ▶ Suitable for use in hard-to-reach areas
- ▶ Even removal rate

Diameter in mm	Height [mm]	Max. operating speed [m/s]	RPM [1/min]		
			L ₀ = 0 mm	L ₀ = 10 mm	L ₀ = 20 mm
10	≤ 15	40 m/s	76.300	55.000	35.000
15	≤ 25	40 m/s	50.500	37.000	28.000
20	≤ 20	40 m/s	38.150	28.600	21.900
25	≤ 15	40 m/s	30.500	22.900	17.500
30	≤ 15	40 m/s	25.400	19.000	14.600
40	≤ 20	40 m/s	19.000	14.300	10.900
50	≤ 30	40 m/s	15.200	11.400	8.700
60	≤ 50	40 m/s	12.700	9.500	7.300
80	≤ 40	40 m/s	9.500	7.100	5.400
80	50	35 m/s	8.400	7.100	5.400